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SAFETY NOTICE SAFETY NOTICE This manual has been prepared as a guide to correctly service and repair the SEA-DOO Sportster™ 4-TEC™ sport boat. This edition was primarily published to be used by sport boat mechanical

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technicians who are already familiar with all service procedures relating to Bombardier made sport boats.

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Pour approximately 90 mL (3 oz) of oil through hole until oil reaches the bottom of hole threads. Use SEA-DOO JET PUMP SYNTHETIC OIL (P / N 293 600 011) only. Oil will penetrate slowly in housing, wait a few minutes and readjust oil level.

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